## **Toyota Forklift Parts**

Toyota Forklift Parts - In the U.S., Toyota Materials Handling inc., or TMHU, continues to be the best selling lift truck provider since 1992. This company has been based out of Irvine, California for well over 40 years, offering a comprehensive line of quality lift trucks. With a great reputation of stability and reliability, Toyota lift trucks have thrived in the competitive resources handling market. Quality is the cornerstone of Toyota's notorious Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S.A are manufactured here.

All Toyota equipment and components built within North America adhere to the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its commitment to continual improvement, and its environmental systems. It is the first and only maker to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For example, the Toyota 8-Series IC lift trucks emit 70 percent less smog forming emissions than the existing federal EPA standards and have complied with California's strict emission standards and regulations.

## TMHU, U.S.A. - Leading the Industry

Brett Wood, President of TMHU, associates Toyota's achievement to its robust commitment to constructing the best quality lift vehicles while delivering the utmost customer service and support. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also called TICO, is listed in Fortune Magazine as the world's biggest lift truck provider and is among the magazines prestigious World's Most Admired Companies.

## Redefining Environmental Accountability

Toyota's parent company, Toyota Industries Corporation, has imparted an exceptional corporate ideology towards environmental stewardship within Toyota. Toyota's rich history of environmental protection whilst retaining economic viability can not be matched by other companies and certainly no other materials handling producer can so far rival Toyota. Environmental responsibility is a fundamental characteristic of company decision making at Toyota and they are proud to be the first and only manufacturer to offer UL-listed, EPA - and CARB -certified Compressed Natural Gas powered lift vehicles. Yet an added reason they remain a leader within the industry.

Toyota originally released the 8-Series line of lift trucks in 2006, again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission principles, and California's more environmentally friendly emission standards. The finished invention is a lift vehicle that produces 70% fewer smog forming emissions than the present Federal standards tolerate.

What's more in 2006, Toyota established an affiliation with the Arbor Day Foundation, furthering their responsibility to the environment. In excess of 57,000 trees have been planted in district parks and national forests damaged by environmental reasons such as fires, as a result of this relationship. 10,500 seedlings have also been circulated through Toyota Industrial Equipment's network of dealers to non-profit organizations and local consumers to help sustain communities all over the United States

Toyota's lift trucks offer superior durability, visibility, output, ergonomics, and all the foremost safety technology that has made Toyota an industry leader. The company's System of Active Stability, often known as "SAS", helps decrease the possibility of incidents and accidental injuries, and increasing productivity levels while minimizing the potential for merchandise and equipment damage.

System Active Stability can discern situations that could lead to lateral instability and possible lateral overturn. When one of these factors have been sensed, the SAS will instantly engage the Swing Lock Cylinder to re-stabilize the rear axle. This transitions the lift truck's stability footprint from triangular in shape to rectangular, providing a major increase in stability which substantially reduces the probability of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also aids to avoid injuries or accidents while adding strength.

The SAS systems were originally used on the 7-Series internal combustion lift vehicles which were put on the market in 1999. These systems helped propel Toyota into the lead for industry safety standards. Now, SAS is utilized on virtually every new internal combustion models and is standard equipment for the new 8-Series. There are more than 100,000 SAS-equipped lift vehicles in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with mandatory operator training, overturn fatalities across all brands have decreased by 13.6% since 1999. Additionally, there has been an overall 35.5% reduction in industry wide collisions, loss of control, falls and overturn from a lift vehicle for the same period.

Toyota's hardnosed standards continue far beyond the machinery itself. The company believes in providing widespread Operator Safety Training programs to help clients meet and exceed OSHA standard 1910.178. Education programs, video tutorials and an assortment of resources, covering a wide scope of matters-from individual safety, to OSHA regulations, to surface and cargo conditions, are accessible through the vendor network.

Ever since the sale of its first lift vehicle in the U.S. to the manufacture of its 350,000th lift vehicle produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has continued a solid existence in the U.S. This reality is demonstrated by the statistic that 99% of Toyota lift trucks sold in America now are built in the United States.

Situated in Columbus, Ind., the Toyota Industrial Equipment Mfg. campus equals 998,000 square feet of facilities across 126 acres.

Facilities include a National Customer Center, as well as manufacturing operations and distribution centers for equipment and service parts, with the whole investment exceeding \$113 million dollars.

The modern NCC was designed to operate for TMHU customers and sellers. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live merchandise demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's story since the birth of its creator, Sakichi Toyoda, in 1867, and lastly a education center.

The NCC embodies Toyota's dedication to offering top-notch customer service. TMHU's 68 certified Toyota Industrial Equipment, or TIE dealers, along with 189 dealership locations all through the U.S, present the most wide-ranging and inclusive client service and support in the industry. The company's new and Certified Used lift trucks, service, parts, and financing capabilities make Toyota dealerships a one-stop shop to ensure overall customer satisfaction.